

Installation steps



1. Reliable sealing

Adhesive with excellent sealing pro clima TESCON NAIDECK has a very free-flowing butyl adhesive. This adhesive penetrates deep into the structure of membranes and wood-fibre boards and seals nail holes permanently and securely.



2. Apply the tape

For permanently sealed nail and screw holes, centre the butyl rubber tape on the counter batten and gradually stick it in place. This step can be carried out in a manner that is kinder to your hands by using the pro clima PRESSFIX application tool.



3. Attach the batten

Start to pull off the release film at one end.
Put the counter batten in place and fasten at one point with a nail.
Make sure that the end of the release film is protruding from the side of the joint.



4. Gradually remove the release film

Gradually pull the release film out of the joint. Gradually fasten the counter batten using nails or screws. You're finished!

Substrates

Clean subsurfaces before applying tape. Adhesion to frozen surfaces is not possible. There must be no water-repellent substances (e.g. grease or silicone) on surfaces to be bonded. Subsurfaces must be sufficiently dry and stable.

Lasting nail-tightness is achieved on all pro clima exterior membranes and other underlay and breather (WRB) membranes (e.g. those made of PP and PET) as well as MDF board and wood-fibre sub-roof panels.

The best results in terms of structural stability are achieved on high-quality subsurfaces. It is your responsibility to check the suitability of the subsurface; adhesion tests are recommended in certain cases. Pre-treatment with TESCON PRIMER is recommended in the case of subsurfaces with insufficient stability.

General conditions

Perforation seals and water-resistant adhesive joints will only be effective on roofing underlay membranes that have been installed with no folds or creases. Install TESCON NAIDECK continuously between the counter battens and the roofing underlay membrane. This will ensure that any perforations that are created when the roof battens are being fastened will also be sealed. This tape can be stuck onto the counter batten or the substrate that is to be sealed. Rub the tape firmly to secure the adhesive bond. Daytime and nighttime temperatures must be $>5\text{ }^{\circ}\text{C}$ / $>41\text{ }^{\circ}\text{F}$ when working with this product.

The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about installation and design details is available in the pro clima planning documentation. If you have any questions, please contact [pro clima Technical Support](<https://proclima.com/service/technical-support>).

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