

# Installation instructions

## TESCON® INCAV

### Installation steps



#### 1. Measure the groove

To determine the required strip length of TESCO INCAV push as many links of a folding ruler into the groove as will fit.



#### 2. Shorten the strip

Lay TESCO INCAV flat on a cutting surface. Lay the ruler on its side with the number of links determined in the groove on top of the tape. Level it with the edge of the release paper and cut off the corner.

#### 3. Remove the release paper

Align TESCO INCAV and remove the strips of release paper on the two short sides.



#### 4. Stick in the groove

Push the side of the tape which still has the release paper into the corner and, using the two short sides, stick to the base of the groove to the roof window.



#### 5. Stick onto the reveal

Then gradually remove the release paper of the long strip and stick TESCO INCAV to the reveal.



#### 6. Rub firmly to secure the adhesive bond

Rub the tape firmly to secure the adhesive bond. This is particularly easy using the PRESSFIX application tool. You're finished!



### 7. Alternative internal adhesion surface

For further areas of application, TESCON INCAV can be easily turned upside down. The adhesion surface in this case changes from the outer to the inner side.



### 8. Secure with reinforced corners

For particularly good protection against leaks, TESCON INCAV shaped parts can be reinforced and folded over.

## Substrates

Clean subsurfaces before sticking. Adhesion to frozen surfaces is not possible. There must be no water-repellent substances (e.g. grease or silicone) on surfaces where adhesives are to be applied. Subsurfaces must be sufficiently dry and stable.

Permanent adhesion is achieved on all pro clima interior and exterior membranes, other vapour control and airtight membranes (e.g. those made of PE, PA, PP and aluminium) as well as other roof and breather (WRB) membranes (e.g. those made of PP and PET). Adhesive bonds are possible on planed and painted wood, hard plastics and metal (e.g. pipes, windows etc.), hard wood-based panels (chipboard, OSB, plywood, MDF and wood-fibre underlay panels). Pre-treatment with TESCON PRIMER is required in the case of adhesion to wood-fibre underlay panels and smooth mineral subsurfaces. Concrete or plaster subsurfaces must not be sandy or crumbling.

The best results in terms of structural stability are achieved on high-quality subsurfaces. It is your responsibility to check the suitability of the subsurface; adhesion tests may be necessary in certain cases. Pre-treatment with TESCON PRIMER is recommended in the case of subsurfaces with insufficient stability.

## General conditions

The bonds must not be subjected to tensile forces.

Rub the adhesive tapes firmly to secure the adhesive bonds. Ensure that there is sufficient resistance pressure. Windproof, airtight or rainproof sealing can only be achieved on vapour control membranes, roofing underlays or breather (WRB) membranes that have been installed without folds or creases.

Ventilate continuously and systematically to prevent build-up of excessive humidity; use a dryer if necessary.

The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about installation and design details is available in the pro clima planning documentation. If you have any questions, please contact [pro clima Technical Support](https://proclima.com/service/technical-support).

**MOLL**  
**bauökologische Produkte GmbH**  
 Rheintalstraße 35 - 43  
 D-68723 Schwetzingen  
 Fon: +49 (0) 62 02 - 27 82.0  
 eMail: [info@proclima.de](mailto:info@proclima.de)