

Installation instructions **WELDANO® ROFLEX**

Substrates

Before adhesion, SOLITEX WELDANO 3000 should be wiped clean with a cloth. Adhesion to frozen surfaces is not possible. There must be no water-repellent substances (e.g. grease or silicone) on the membranes. Subsurfaces must be sufficiently dry and stable.

It is recommended that spot checks be performed to test the strength of the welded joints.

General conditions

When carrying out adhesion using hot air or a solvent welding agent, press the membranes firmly into place using a plastic roller, taking care to ensure that there is sufficient resistance pressure.

Rainproof and waterproof adhesion can only be achieved on roofing underlay membranes that have been installed with no folds or creases.

The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about installation and design details is available in the pro clima planning documentation. If you have any questions, please contact [pro clima Technical Support](<https://proclima.com/service/technical-support>).

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