

Installation instructions **WELDANO® INVEX**

Substrates

Suitable for installation on pressure-resistant subsurfaces, e.g. timber sheathing, wood-based panels and wood-fibre underlay panels. The subsurface must be dry, free of frost, clean and free of any sharp-edged or pointed objects.

General conditions

The membrane edges are to be welded using the WELDANO TURGA system solvent welding agent or a hot air gun. The welding area must be dry and free of frost, dust and grease. If dirt (e.g. oil) is stuck to the surface, moisten a cloth lightly with WELDANO TURGA system solvent welding agent and use it to clean off this dirt. Both sides of the membrane can be welded and are suitable as upper layers.

Welding with a solvent welding agent can be carried out at temperatures above 0 °C (32 °F). Please observe the hazard notices on the container.

If a hot air gun is being used, we recommend a temperature of around 220 to 280 °C (430 to 530 °F) depending on the ambient temperature and wind conditions. Test this setting by carrying out a test weld on a sample piece of membrane. A 40 mm (1.6") nozzle width has been found to be suitable in practice for welded joints between surface membranes. A 20 mm (3/4") nozzle may be more suitable in certain cases for more intricate joints.

As an alternative to the use of the WELDANO ROFLEX, WELDANO INVEX or WELDANO INCAV system shaped elements, these elements can also be made by cutting appropriate shapes out of SOLITEX WELDANO 3000 membranes.

The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about installation and design details is available in the pro clima planning documentation. If you have any questions, please contact [pro clima Technical Support](<https://proclima.com/service/technical-support>).

MOLL

bauökologische Produkte GmbH

Rheinalstraße 35 - 43

D-68723 Schwetzingen

Phone: +49 (0) 62 02 - 27 82.0

E-mail: info@proclima.com