Installation instructions ROFLEX 20

Installation steps

1. Pull pipe/cable through

Clean the subsurface, then pull the grommet over the pipe or cable.

2. Remove the release paper

Remove the release paper around the pipe/cable feed-through.

3. Stick the grommet

Press the grommet into place so that it rests flat on the subsurface, stick and rub firmly to secure the adhesive bond. The PRESSFIX application tool is ideal for this.
You're finished!

Substrates

Clean subsurfaces before sticking. Adhesion to frozen surfaces is not possible. There must be no water-repellent substances (e.g. grease or silicone) on materials to be bonded. Subsurfaces must be sufficiently dry and stable.

Permanent adhesion is achieved on all pro clima interior and exterior membranes, other vapour-check and airtight membranes (e.g. those made of PE, PA, PP and aluminium) as well as other roof and breather (WRB) membranes (e.g. those made of PP and PET).

Adhesive bonds are possible on planed and painted wood, hard plastics and metal (e.g. pipes, windows etc.), hard wood-based panels (chipboard, OSB, plywood, MDF and wood-fibre underlay panels). Pre-treatment with TESCON PRIMER is required in the case of adhesion to wood-fibre underlay panels and smooth mineral subsurfaces. Concrete or plaster subsurfaces must not be sandy or crumbling.

The best results in terms of structural stability are achieved on high-quality subsurfaces. It is your responsibility to check the suitability of the subsurface; adhesion tests are recommended in certain cases. Pre-treatment with TESCON PRIMER is recommended in the case of subsurfaces with insufficient stability.

General conditions

The bonds should not be subjected to tensile strain. Rub the adhesive tapes firmly to secure the adhesive bonds. Ensure that there is sufficient resistance pressure.

Windproof, airtight or rainproof sealing can only be achieved on vapour checks, roofing underlays or breather (WRB) membranes that have been laid without folds or creases. Ventilate continuously and systematically to prevent build-up of excessive humidity; use a dryer if necessary.

The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about installation and design details is available in the pro clima planning documentation. If you have any questions, please contact [pro clima Technical Support](https://proclima.com/service/technical-support).

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