

Installation instructions

ROFLEX exto

Installation steps



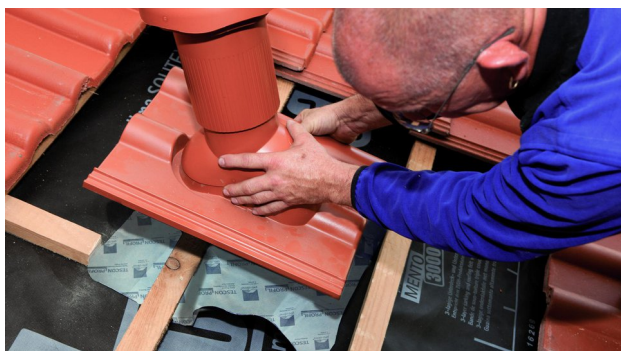
1. Pull the grommet over the pipe

Pull the grommet over the vent pipe in such a way that the longer side of the grommet will later be facing the eave. The sleeve must be facing the roof tile. The separation distance between grommet and ventilation tile should be approx. 6 cm (2 3/8").



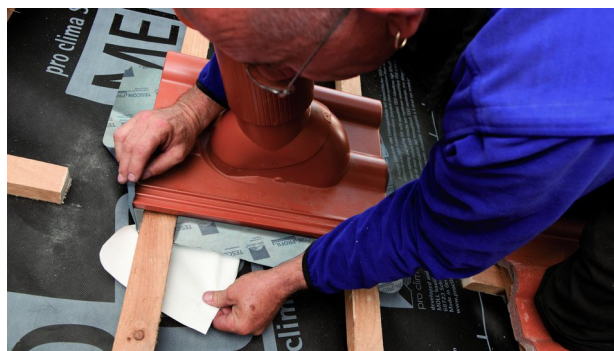
2. Remove the counter batten

If the pipe is directly next to a rafter, remove the counter batten in the area close to the penetration.



3. Install the vent with grommet

Guide the vent pipe through the underlay membrane. Align the vent with the grommet on the tile batten to fit in with the existing row of roof tiles. Guide the grommet under the tile battens.



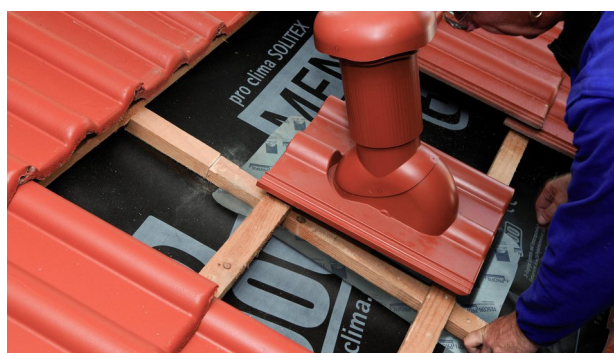
4. Stick the grommet

Clean the subsurface. Remove a section of the release paper and gradually stick the grommet in place.



5. Rub to secure the adhesive bond

Rub firmly using the pro clima PRESSFIX application tool to secure the adhesive bond. Ensure that there is sufficient resistance pressure.



6. Reinstall the counter batten

As a final step, slide in the counter batten again and fasten. Cover the area with roof tiles again. You're finished!

Substrates

Clean substrates before applying the patch. Adhesion is not possible on frozen surfaces. There must be no water-repellent substances (e.g. grease or silicone) on materials to be sealed. Subsurfaces must be sufficiently dry and stable.

Permanent adhesion is achieved on all pro clima exterior membranes and on other underlay and breather (WRB) membranes (e.g. those made of PP and PET). Also bonds to MDF and wood-fibre underlay panels. Pre-treatment with TESCON PRIMER is required in the case of adhesion to wood-fibre underlay panels or on smooth, mineral substrates. Concrete or plaster substrates must not be sandy or crumbling.

The best results in terms of reliability are achieved on high-quality substrates. It is your responsibility to check the suitability of the substrate; adhesion tests are recommended in certain cases. Pre-treatment with TESCON PRIMER is recommended in the case of substrates that have insufficient stability.

General conditions

Stuck joints must not be subjected to tensile forces. Rub the adhesive tapes firmly to secure the adhesive bonds. Ensure that there is sufficient resistance pressure. Windtight or rainproof seals can only be achieved on roofing underlay membranes that have been installed without folds or creases.

The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about installation and design details is available in the pro clima planning documentation. If you have any questions, please contact [pro clima Technical Support](<https://proclima.com/service/technical-support>).

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