

# Installation instructions **ROFLEX exto**

## Installation steps



### 1. Pull the grommet over the pipe

Pull the grommet over the vent pipe in such a way that the longer side of the grommet will later be facing the eave.

The sleeve must be facing the roof tile. Separation distance between grommet and ventilation tile approx. 6 cm (2 3/8").



### 2. Remove the counter batten

If the pipe is directly next to a rafter, remove the counter batten in the area close to the penetration.



### 3. Install the vent with grommet

Guide the vent pipe through the underlay membrane. Align the vent with the grommet on the tile batten using the roof covering.

When doing this, push the grommet under the tile battens.



### 4. Stick the grommet

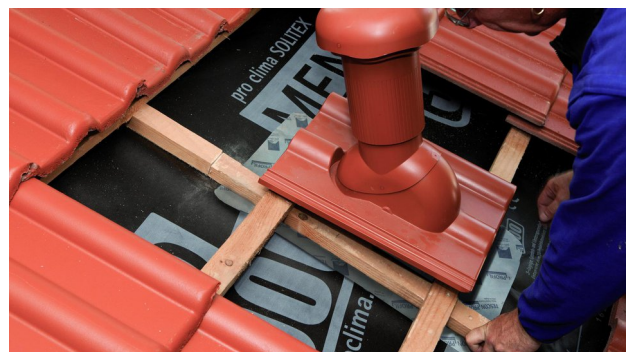
Clean the subsurface.

Remove a section of the release paper and gradually stick the grommet in place.



### 5. Rub in place

Rub the tape firmly in place using the pro clima PRESSFIX application tool. Ensure that there is sufficient resistance pressure.



### 6. Reinstall the counter batten

As a final step, slide in the counter batten again and fasten. Cover the area with roof tiles again.

You're finished!

## Substrates

Clean subsurfaces before sticking.

Adhesion to frozen surfaces is not possible. There must be no water-repellent substances (e.g. grease or silicone) on materials to be bonded. Subsurfaces must be sufficiently dry and stable.

Permanent adhesion is achieved on all pro clima exterior membranes and on other underlay and wall lining membranes (e.g. those made of PP and PET). Also bonds to MDF and wood fibre roof lining boards.

Pretreatment with TESCON PRIMER is required in the case of adhesion to wood-fibre underlay panels and smooth mineral substrates. Concrete or plaster substrates must not be sandy or crumbling.

The best results in terms of structural stability are achieved on high-quality substrates.

It is your responsibility to check the suitability of the substrate; adhesion tests are recommended in certain cases.

Pretreatment with TESCON PRIMER is recommended in the case of substrates with insufficient stability.

## General conditions

The bonds should not be subjected to tensile strain.

Press firmly to secure the adhesive tapes in place. Ensure that there is sufficient resistance pressure.

Windproof or rainproof seals can only be achieved on roof lining or sarking membranes that have been laid without folds or creases.

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The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about the application and construction can be found in the pro clima planning documentation. For queries please call the pro clima technical hotline on +49 (0)6202 278245.

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