

Reliable solutions for sealing building envelopes

Roofing underlays

SOLITEX QUANTHO 3000 connect/ SOLITEX MENTO Roofing underlay system with active moisture transport: Provides protection against wind and keeps

the underlying structure dry Pages 12/14

Breather membranes

SOLITEX FRONTA

All breather membranes (WRBs) for use behind rainscreen cladding From page 26

For example: SOLITEX FRONTA QUATTRO FB Flame-resistant breather membrane (WRB) for open-jointed cladding with gap widths up to 35 mm (1 3/8") Page 26

Fire class B

Two all-rounders for interior and exterior use

Adhesive tape TESCON VANA Joint adhesive ORCON F





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SOLITEX UM connect

Roofing underlay system for increased noise insulation and moisture protection underneath metal roof coverings Page 16

Sub-roof underlays

SOLITEX WELDANO 3000

Diffusion-open, homogeneously weldable roofing underlay for rainproof/watertight sub-roofs Page 18

Temporary protection

SOLITEX ADHERO

System with full-surface adhesive airtightness and weatheringprotection membranes Page 22

pro clima SOLITEX systems Best possible protection for roofs and walls





Developer:
Architects:
Timber construction
Building type:
Airtightness:
Weathering procte

pro clima actively transports moisture to the outside



Conventional technology: Micropore membranes

No active moisture transport = A wet structure



Microscopic image of a conventional underlay membrane. Porous membranes allow moisture to escape by means of convective flow. Pores offer only moderate reliability for diffusion and watertightness against driving rain.

Micropores in a functional film:

- Conventional protection against driving rain
- **X** Passive moisture transport
- Large vapour partial pressure gradient required
- Ket membrane becomes more closed to diffusion



In the case of conventional PP membranes with micropores, water vapour passes to the outside through tiny holes. If a lot of vapour has to pass through, a film of moisture may form on the inside of the membrane. As a result, the membrane becomes more watertight and moisture damage may potentially occur. Moisture transport to the outside is a passive process that only works if there is a relatively high partial pressure gradient for water vapour. However, this is not always the case on modern, well-insulated structures. There is protection against water from the outside as water drops are too large and cannot enter through the pores due to their surface tension. However, if there is driving rain or if solvents or substances contained in wood reduce this surface tension, significant amounts of water can penetrate into the thermal insulation and cause mould formation and moisture damage.

Pore-free SOLITEX technology for greater protection

Active moisture transport = Dry structure, no condensation



A monolithic, pore-free SOLITEX membrane viewed at the same magnification. The monolithic membrane reliably facilitates active diffusion and ensures particularly good watertightness against driving rain.

Pore-free membranes actively transport moisture to the outside - the more moisture is present, the faster it is transported. Their diffusion resistance drops in this case. Only a minimal partial pressure gradient for water vapour is required for moisture transport. The particularly high protection against driving rain results from the fact that there are no pores present. High impact speeds or water drops with reduced surface tension are also not a problem for the SOLITEX underlay system.

Pore-free SOLITEX membrane:

- Maximum protection against driving rain ✓ Water column up to 10,000 mm (32' 10") Active moisture transport
- Minimal vapour partial pressure gradient required ✔ Wet membrane becomes more open to diffusion
- ✓ No 'tent effect'
- Can be used as a temporary covering



Adhesion for 100 years – Reliable adhesion that lasts as long as the building component itself!

The adhesive bonds created when implementing the interior airtightness and exterior windtightness layers must be reliable and durable. This applies both to the overlaps of membranes with one another and also to the joints between membranes and any penetrations or adjacent building components. Adhesion is important because these two sealing layers ensure that the thermal insulation structure will perform effectively and, at the same time, is protected against mould and moisture damage. And everything should of course continue to work properly in the long term - ideally for the entire service life of the building component, meaning at least 50 years. There is large variability in terms of the guality levels that can be found on the marketplace unfortunately including some products that are barely fit for purpose.

But how can you identify a good adhesive tape? To provide even more reassurance in this regard, we have had the pro clima adhesive tapes TESCON VANA, TESCON No.1, UNI TAPE and the ORCON F joint adhesive tested independently by the University of Kassel in Germany. These four pro clima adhesive products are the only products that have demonstrated 100 years of adhesive performance in these tests. This is a unique achievement for all products worldwide. As a result, building structures are better protected in the long term.





Reliable even in the presence of moisture

Vapour check or underlay membranes can easily become damp or even properly wet during installation. Rain or the formation of condensation on building component surfaces are unavoidable features of everyday reality on building sites. Anybody who doesn't wish to compromise in terms of the durability of adhesive bonds or the practicalities of installation procedures should opt for TESCON adhesive tapes. The water-resistant pro clima SOLID acrylate adhesive guarantees reliable adhesive bonds for both interior and exterior applications - even in damp or wet conditions.

More information on this topic:

Reliable adhesion - How do adhesives work? proclima.info/en/reliable-adhesion





The water-resistant SOLID adhesive ensures quick and permanent joints with the subsurface - for both interior and exterior applications. The joints created are immediately sealed and can be subjected to loading. This facilitates: · Reliable airtightness even with increased humidity - as typically encountered during the construction phase as a result of

- plastering or the installation of screed
- · Reliable windtightness on roofs and facades, even in rainy weather or wet conditions



TESCON VANA is being stuck to a piece of SOLITEX MENTO roofing underlay membrane under water here. When a mechanical load is applied as a test, the fleece layer of the underlay membrane tears internally ('failure of the substrate'). The adhesive bond itself is still intact!

Quicker reliable sealing with pro clima <u>connect</u> technology

 Bond based on the adhesive-on-adhesive principle Adhesive surfaces protected against dust and dirt by release films

✓ The adhesive bond is extremely strong and secure immediately – even in wet conditions, as the adhesive quickly penetrates deep into the fleece.



Two integrated self-adhesive strips in the overlap area with water-resistant polyolefin adhesive.

> pro clima connect technology is also available on the INTELLO X, DASAPLANO and DA airtightness systems for refurbishment and external roof insulation.

Roofing underlays

SOLITEX QUANTHO 3000 connect/ SOLITEX MENTO Roofing underlay system with

active moisture transport: Provides protection against wind and keeps the underlying structure dry Pages 12/14

Two all-rounders for interior and exterior use



Joint adhesive ORCON F



High-performance accessories for the SOLITEX WELDANO system

Welding liquid WELDANO TURGA / WELDANO TURGA HS

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Joint adhesive ORCON CLASSIC





SOLITEX UM connect

Roofing underlay system for increased noise insulation and moisture protection underneath metal roof coverings Page 16

Sub-roof underlays

SOLITEX WELDANO 3000

Diffusion-open, homogeneously weldable roofing underlay for rainproof/watertight sub-roofs Page 18





Nail-sealing tape TESCON NAIDECK



Roofing underlay membranes, e.g.

SOLITEX® QUANTHO 3000 ______ system

Medium-weight roofing underlay with waterproof self-adhesive strips and self-sealing perforations

Areas of application:

For use as a diffusion-open roofing underlay over roof sheathing, MDF and wood-fibre underlay panels, and over all thermal insulation materials, including blown-in insulation materials.

Advantages:

- ✓ Maximum protection for the roof structure: excellent hail impact resistance as per ETA-23/0532 and the Swiss Association of Cantonal Fire Insurance Institutes (VKF/AEAI) with hail impact resistance class HR 5
- ✓ Efficient installation: serves as a roofing underlay with waterproof seams and self-sealing perforations for roof pitches ≥14° (3:12) without the need for additional sealing measures, as per ETA-23/0532
- ✓ Reliable rainproof roofs: serves as a sub-roof underlay for roof pitches ≥10° (2.1:12) with TESCON NAIDECK as an additional perforation-sealing measure over rigid subsurfaces
- Quick waterproof adhesion: with sealing lip at the 'connect' self-adhesive strips on the long edges of the membrane
- Flexible planning of construction schedules: at least 3 months of outdoor exposure



Further information on SOLITEX QUANTHO 3000

- · Installation instructions
- Detailed CAD drawings
- And much more:







SOLITEX QUANTHO 3000 connect Medium-weight roofing underlay with self-sealing perforations and waterproof adhesive strips



Technical specifications:

rechnical specifications:			
Functional film, one side		TPU, monolithic	
Backing fleece		Polyester fleece	
Self-adhesive strips		Water-resistant SOLID adhesive	
Surface weight	EN 1849-2	230 g/m ² ; 0.75 oz/ft ²	
s _d value	EN ISO 12572	0.16 m	
Outdoor exposure		4 months * / 3 months **	European Technical Assessmer ETA -23 / 0532
Hail resistance	EN 13583	ETA-23/0532	ACT REA
Hail impact resistance	VKF / AEAI	Class HR 5	
Tensile strength MD/CD	EN 13859-1 (A)	335 N/5 cm / 355 N/5 cm ; 38 lb/in / 41 lb/in	EN 13583
*	Central/Northern Europe & Canada/N	orthern US; ** Southern Europe, Southern US, rest of world	HW5

Supply forms: Length: 50 m (164'); width: 1.50 m (4' 11")

Quicker reliable sealing – pro clima <u>connect</u> technology With innovative sealing lip to protect against the capillary effect

- ✓ Bond based on the adhesive-on-adhesive principle
- ✓ Adhesive surfaces protected against dust and dirt by release films
- Adhesive bond is extremely strong and secure immediately even in wet conditions
- New sealing lip principle protects against seepage

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Roofing underlay membranes, e.g.

SOLITEX MENTO[®] 3000 system

Medium-weight roofing underlay membrane, also available with self-adhesive strips

Areas of application:

For use as a diffusion-open roofing underlay over roof sheathing, MDF and wood-fibre underlay panels, and over all mat or panel-shaped thermal insulation materials.

Advantages:

- ✔ Flexible planning of construction schedules thanks to 4 months of outdoor exposure
- V Well-protected building components: highly diffusion-open and maximum protection against driving rain and hail
- ✓ Dry building components: pore-free TEEE functional film actively transports moisture to the outside
- Permanent protection thanks to the high resistance to ageing and heat of the TEEE functional film
- Provides protection during the construction period: suitable as a temporary covering



Technical specifications:

		SOLITEX MENTO 1000	SOLITEX MENTO 3000
Protective and covering fleece		Polypropylene microfibre	Polypropylene microfibre
Functional film		TEEE, monolithic	TEEE, monolithic
Surface weight	EN 1849-2	115 g/m² ; 0.38 oz/ft²	150 g/m ² ; 0.50 oz/ft ²
s _d value	EN ISO 12572	0.05 m	0.05 m
Outdoor exposure		3 months	4 months
Tensile strength MD/CD	EN 13859-1 (A)	220 N/5cm / 170 N/5cm ; 25 lb/in / 19 lb/in	280 N/5cm / 220 N/5cm ; 32 lb/in / 25 lb/in
Durability after artificial ageing	EN 1297 / EN 1296	Passed	at 120 °C ; 248 °F: Passed
Temperature resistance	EN 1109, EN 1296, EN 1297	Permanent -40 °C to +100 °C -40 °F to 212 °F	; Permanent -40 °C to +120 °C ; -40 °F to 248 °F
	SOLITEX MENTO 5000	SOLITEX MENTO PLUS	SOLITEX MENTO ULTRA
Protective and covering fleece	Polypropylene microfibre	Polypropylene microfibre	Polypropylene microfibre
Functional film	TEEE, monolithic	TEEE, monolithic	TEEE, monolithic
Surface weight	215 g/m ² ; 0.70 oz/ft ²	175 g/m ² ; 6.23 oz/ft ²	200 g/m ² ; 6.23 oz/ft ²
s _d value	0.08 m	0.08 m	0.15 m
Outdoor exposure	6 months	4 months	4 months
Tensile strength MD/CD	350 N/5cm / 270 N/5cm ; 40 lb/in / 31 lb/in	430 N/5cm / 330 N/5cm ; 49 lb/in / 38 lb/in	780 N/5cm / 490 N/5cm ; 89 lb/in / 56 lb/in
Durability after artificial ageing	Passed	at 120 °C ; 248 °F: Passed	Passed

Supply forms:

-40 °F to 248 °F

Length: 50 m (164'); width: 1.50 m (4' 11"); 3.00 m (9' 10")

All roofing underlay membranes and further information on SOLITEX MENTO 3000

- Installation videos
- Detailed CAD drawings
- And much more:





SOLITEX MENTO 1000 Light-weight roofing underlay, outdoor exposure: 3 months

SOLITEX MENTO 3000 Medium-weight roofing underlay outdoor exposure: 4 months

utdoor exposure: 6 m SOLITEX MENTO 5000 Heavy-weight roof underlay

uitable for blown-in insu SOLITEX MENTO PLUS

Reinforced roofing underlay



Temperature resistance



SOLITEX MENTO ULTRA Reinforced roofing underlay with high tear resistance

SOLITEX QUANTHO 3000 connect Medium-weight roofing underlay with self-sealing perforations and waterproof adhesive strips







-40 °F to 212 °F

Permanent -40 °C to +120 °C ; Permanent -40 °C to +100 °C ; Permanent -40 °C to +100 °C ;

-40 °F to 212 °F

Roofing underlay for metal roof coverings

SOLITEX[®] UM <u>connect</u> system

Roofing underlay membrane with 3D separation mesh and self-adhesive strips

Areas of application:

For use as a roofing underlay or facade membrane for ventilated and non-ventilated structures in combination with all roof and facade materials such as titanium zinc, aluminium, stainless steel, galvanised steel, copper etc. Fibrous membranes offer greater protection for structures and are recommended by leading providers of metal roofs for this reason. The 8 mm (5/16") thick 3D separation mesh made of fibrous PP protects the covering against waterlogging and dampens noise caused by rain or hail.

Advantages:

- ✔ Highest possible durability and thermostability thanks to the TEEE functional film
- \checkmark Reliable drying out: highly permeable (s_d value = 0.05 m ; g value = 0.25 MN·s/g ; 65 US perms)
- ✔ Protects against corrosion and ensures improved noise insulation thanks to the 3D separation mesh
- ✔ Dry building components thanks to pore-free TEEE functional film that is resistant to driving rain
- Up to 3 months of outdoor exposure
- ✓ Quick and reliable adhesion thanks to the integrated 'connect' self-adhesive strips on the long edges of the membrane





Technical specifications:

Protective and covering fleece		
Functional film		
Surface weight	EN 1849-2	
s _d value	EN ISO 12572	
Outdoor exposure		
Tensile strength MD/CD	EN 13859-1 (A)	
Temperature resistance		

Supply forms: Length: 25 m (82'); width: 1.50 m (59")

Further information on SOLITEX UM

- Installation videos
- Detailed CAD drawings
- And much more:







Polypropylene microfibre
TEEE, monolithic
420 g/m ² ; 1.38 oz/ft ²
0.05 m
3 months
220 N/5cm / 170 N/5cm ; 25 lb/in / 19 lb/in
Permanent -40 °C to +100 °C ; -40 °F to 212 °F

Rainproof or waterproof sub-roofs

SOLITEX WELDANO[®] 3000 system

Diffusion-open, weldable roofing underlay membrane

Areas of application:

For use as a 3-ply diffusion-open, homogeneously weldable, rainproof/watertight roofing underlay membrane. Suitable for installation over pressure-resistant subsurfaces, e.g. timber sheathing, wood-based panels and wood-fibre underlay panels, and under roof-integrated solar panels.

Advantages:

- Reliable seam sealing: homogeneously weldable
- ✓ Suitable for use under roof-integrated solar panels*
- Excellent occupational safety: non-slip and abrasion-resistant surface
- Protects structural elements against dampness: diffusion-open, rainproof against driving rain and hail-resistant (HR 5)
- Easy to work with: robust with extremely high tear-resistance
- ✓ Suitable as a sub-roof underlay to fulfil the most stringent requirements
- Also keeps structural elements dry during the construction phase: excellent protection against driving rain thanks to monolithic membrane
- Cutting and welding service available for SOLITEX WELDANO 3000



<image>

Technical specifications:

Functional film, both sides		TPU, monolithic
Backing fleece		Polyester
Surface weight	EN 1849-2	350 g/m² ; 1.15 oz/ft²
s _d value	EN ISO 12572	0.18 m
Outdoor exposure		6 months ** / 4 months ***
Driving rain test	TU Berlin, GHS	Passed
Hail impact resistance	VKF / AEAI	Class HR 5
Tensile strength MD/CD	EN 13859-1 (A)	320 N/5cm / 400 N/5cm ; 37 lb/in / 46 lb/in
	** Control / Northorn Furone & Conode / Northorn US	*** Couthown Furance Couthown US wast of world

** Central/Northern Europe & Canada/Northern US *** Southern Europe, Southern US, rest of world

Supply forms:

Length: 25 m (82'); 50 m (164'); 400 m (1312'); width: 1.50 m (4' 11"); 3.00 m (9' 10")

Further information on SOLITEX WELDANO 3000

- Installation videos
- Detailed CAD drawings
- And much more:





SOLITEX WELDANO 3000 Diffusion-open, weldable roofing underlay membrane

SOLITEX WELDANO 3000 Cutting and welding service

proclima.info/en/ solitex-weldano-3000/caws

Install pre-prepared roofing underlays more quickly and conveniently with the pro clima cutting and welding service



*These panels have to be watertight and UV-impermeable.



Temporary weather protection during construction

Also available: Transparent membrane

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Two all-rounders for interior and exterior use

Adhesive tape TESCON VANA Joint adhesive ORCON F





SOLITEX ADHERO System with full-surface adhesive airtightness and weathering-protection membranes Page 22

Weather protection concept during the construction phase

SOLITEX® ADHERO

Full-surface adhesive airtightness and weathering-protection membranes

Areas of application:

Temporary protection for floors during construction: Thanks to their full-surface adhesion, these membranes provide temporary protection for intermediate floors on multi-storey CLT (cross-laminated timber) or wooden-frame buildings during the construction period. Pitched roofs and walls (SOLITEX ADHERO 1000 and 3000): These membranes allow airtightness to be achieved on wood-based products and mineral subsurfaces - e.g. on the exterior side of unplastered (fair-faced) masonry or concrete components with joints. For roofs, they also fulfil the requirements of the Central Association of the German Roofing Trade (ZVDH) for an underlay and for temporary coverings for the specified time periods.

Advantages:

- ✓ Protects the structure: maximum protection against driving rain
- ✓ For safe, practical construction work: robust and anti-slip surface
- Easy and reliable installation thanks to split release film adheres immediately to subsurfaces that have sufficient stability
- ✔ SOLITEX ADHERO 3000 / VISTO: Reliable sticking of membrane overlaps thanks to water-resistant SOLID adhesive
- Permanent protection thanks to the high resistance to ageing and heat of the membranes
- ✓ Up to 5 months of outdoor exposure



Further information on SOLITEX ADHERO

- · Installation videos
- Detailed CAD drawings
- And much more:

proclima.info/en/ temporary-protection





SOLITEX ADHERO 1000 Light-weight full-surface adhesive, diffusion-open airtightness and weathering-protection membrane



SOLITEX ADHERO 3000 Medium-weight full-surface adhesive, diffusion-open airtightness and weathering-protection membrane



SOLITEX ADHERO VISTO Transparent full-surface adhesive airtightness and weathering-protection membrane



Technical specifications:

	SOLITEX ADHERO 1000	SOLITEX ADHERO 3000	SOLITEX ADHERO VISTO
Protective and covering fleece	Polypropylene microfibre	Polypropylene microfibre	-
Fleece	-	-	Polypropylene
Functional film	TEEE, monolithic	TEEE, monolithic	Polyethylene copolymer
Adhesive	Special acrylate adhesive	Water-resistant SOLID adhesive	Water-resistant SOLID adhesive
Surface weight	180 g/m ² ; 0.59 oz/ft ²	240 g/m ² ; 0.79 oz/ft ²	210 g/m ² ; 0.69 oz/ft ²
s _d value	0.30 m	0.40 m	3.00 m
Outdoor exposure, pitched roofs*/walls	3 / 3 months	4 / 5 months	-
Outdoor exposure, temp. protection for floors	28 days	28 days **	3 months *** / 6 weeks ****
Hail impact resistance, pitched roofs/closed facades	Class HR 5	Class HR 5	-
Hail impact resistance, floors/walls	Passed	Passed / Class HR 4	Passed / Class HR 5
* Pitched roofs with pitch ≥14° (3	:12) ** 42 da	ays after consultation with	pro clima Technical Support

*** Central/Northern Europe & Canada/Northern US **** Southern Europe, Southern US, rest of world

Supply forms:

Length: 30 m (98' 5"); width: 0.30 m (11 3/4"); 0.50 m (19 5/8"); 1.00 m (39 3/8"); 1.50 m (59")

IFA 230403

R12

German Social Accident Insurance (DGUV) certification for anti-slip surfaces



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42 days after consultation with pro clima Technical Support



SOLITEX ADHERO 3000

SOLITEX ADHERO VISTO

Breather membranes for exterior walls

SOLITEX FRONTA PENTA Breather membrane (WRB) system for facades with open-jointed cladding with a gap width of up to 50 mm (2") Page 26

SOLITEX FRONTA QUATTRO

Breather membrane (WRB) system for facades with open-jointed cladding with a gap width of up to 35 mm (1 3/8") Page 26

SOLITEX FRONTA QUATTRO FB

Flame-resistant breather membrane (WRB) for open-jointed cladding with a gap width of up to 35 mm (1 3/8") Page 26

Fire class B

Three all-rounders for interior and exterior use



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Joint adhesive ORCON F



FRONT

SOLITEX FRONTA WA: Breather membranes (WRB) system for closed rainscreen facades Page 26



External windtightness /// System overview

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CONTEGA

Window-sealing system for timber and masonry constructions

SOLITEX ADHERO

System with full-surface adhesive airtightness and weathering-protection membranes Page 22

> SOLITEX FRONTA HUMIDA Breather membrane (WRB) system for use on timber wall structures behind ventilated pre-wall shells Page 26

Breather membranes (WRBs), e.g. with the

SOLITEX FRONTA® QUATTRO system

Breather membrane (WRB) for open-jointed cladding with a gap width of up to 35 mm (1 3/8"), also available with self-adhesive strips

Areas of application:

For use as a breather membrane (weather-resistive barrier, WRB) behind closed and open facades (open-jointed cladding up to a gap width of 35 mm (1 3/8"); cladding width = at least 3 x gap width). Installation onto boarding, wood-based panels and all mat or panel-shaped thermal insulation materials.

Advantages:

- V Well-protected building components: highly permeable and, at the same time, maximum protection against driving rain
- Dry building components: pore-free TEEE functional film actively transports moisture to the outside
- Not visible behind open-jointed cladding: black fleece with printed marking only in the overlap area
- Highest possible durability and thermostability thanks to the TEEE functional film
- ✓ 6 months of outdoor exposure



Other membranes and further information on SOLITEX FRONTA QUATTRO

- Installation videos
- Detailed CAD drawings
- And much more:

proclima.info/en/ breather-membranes





Breather membrane (WRB) for open-jointed cladding, gap width up to 35 mm (1 3/8")



SOLITEX FRONTA QUATTRO FB Flame-resistant breather membrane (WRB) for open-jointed cladding, gap width up to 35 mm (1 3/8")



SOLITEX FRONTA PENTA Breather membrane (WRB) for open-jointed cladding, gap width up to 50 mm (2")



SOLITEX FRONTA WA Breather membrane (WRB)



SOLITEX FRONTA HUMIDA Breather membrane (WRB) for use behind ventilated pre-wall shells in accordance with DIN 68800-2



Technical specifications:

		SOLITEX FRONTA WA	SOLITEX FRONTA HUMIDA
Protective and covering fleece		Polypropylene microfibre	Polypropylene microfibre
Functional film		TEEE, monolithic	Monolithic polymer mixture
Surface weight	EN 1849-2	100 g/m ² ; 0.38 oz/ft ²	115 g/m ² ; 0.33 oz/ft ²
s _d value	EN ISO 12572* / EN 1931**	0.05 m *	0.50 m **
Outdoor exposure		3 months	3 months
Tensile strength MD/CD	EN 13859-2 (A)	210 N/5cm / 140 N/5cm ; 24 lb/in / 16 lb/in	220 N/5cm / 150 N/5cm ; 25 lb/in / 17 lb/in
Durability after artificial ageing	EN 1297 / EN 1296	Passed	Passed
Temperature resistance		Permanent -40 °C to +100 °C ; -40 °F to 212 °F	Permanent -40 °C to +100 °C ; -40 °F to 212 °F
	SOLITEX FRONTA QUATTRO	SOLITEX FRONTA QUATTRO F	3SOLITEX FRONTA PENTA
Protective and covering fleece	Polypropylene microfibre	Polypropylene microfibre	3 x polypropylene microfibre
Functional film	TEEE, monolithic	Monolithic	2 x TEEE, monolithic
Surface weight	180 g/m ² ; 0.59 oz/ft ²	145 g/m² ; 0.48 oz/ft²	280 g/m² ; 0.92 oz/ft²
s _d value	0.05 m *	0.08 m *	0.2 m *
Outdoor exposure	6 months	6 months	6 months
Tensile strength MD/CD	290 N/5cm / 220 N/5cm ; 33 lb/in / 25 lb/in	260 N/5cm / 225 N/5cm ; 30 lb/in / 26 lb/in	480 N/5cm / 340 N/5cm ; 55 lb/in / 39 lb/in
Durability after artificial ageing	Passed (for walls with open joints)	Passed (for walls with open joints)	With 10,000 h of UV ageing instead of 5,000 h: Passed (for walls with open joints)
Temperature resistance	Permanent -40 °C to 100 °C ; -40 °F to 212 °F	Permanent -40 °C to 80 °C ; -40 °F to 176 °F	Permanent -40 °C to 100 °C ; -40 °F to 212 °F

		SOLITEX FRONTA WA	SOLITEX FRONTA HUMIDA
Protective and covering fleece		Polypropylene microfibre	Polypropylene microfibre
Functional film		TEEE, monolithic	Monolithic polymer mixture
Surface weight	EN 1849-2	100 g/m ² ; 0.38 oz/ft ²	115 g/m ² ; 0.33 oz/ft ²
s _d value	EN ISO 12572* / EN 1931**	0.05 m *	0.50 m **
Outdoor exposure		3 months	3 months
Tensile strength MD/CD	EN 13859-2 (A)	210 N/5cm / 140 N/5cm ; 24 lb/in / 16 lb/in	220 N/5cm / 150 N/5cm ; 25 lb/in / 17 lb/in
Durability after artificial ageing	EN 1297 / EN 1296	Passed	Passed
Temperature resistance		Permanent -40 °C to +100 °C ; -40 °F to 212 °F	Permanent -40 °C to +100 °C ; -40 °F to 212 °F
	SOLITEX FRONTA QUATTRO	SOLITEX FRONTA QUATTRO F	3SOLITEX FRONTA PENTA
Protective and covering fleece	Polypropylene microfibre	Polypropylene microfibre	3 x polypropylene microfibre
Functional film	TEEE, monolithic	Monolithic	2 x TEEE, monolithic
Surface weight	180 g/m ² ; 0.59 oz/ft ²	145 g/m² ; 0.48 oz/ft²	280 g/m² ; 0.92 oz/ft²
s _d value	0.05 m *	0.08 m *	0.2 m *
Outdoor exposure	6 months	6 months	6 months
Tensile strength MD/CD	290 N/5cm / 220 N/5cm ; 33 lb/in / 25 lb/in	260 N/5cm / 225 N/5cm ; 30 lb/in / 26 lb/in	480 N/5cm / 340 N/5cm ; 55 lb/in / 39 lb/in
Durability after artificial ageing	Passed (for walls with open joints)	Passed (for walls with open joints)	With 10,000 h of UV ageing instead of 5,000 h: Passed (for walls with open joints)
Temperature resistance	Permanent -40 °C to 100 °C ; -40 °F to 212 °F	Permanent -40 °C to 80 °C ; -40 °F to 176 °F	Permanent -40 °C to 100 °C ; -40 °F to 212 °F

Supply forms:

Length: 50 m (164'); width: 1.50 m (4' 11"); 3.00 m (9' 10"); SOLITEX FRONTA PENTA also available in L x W: 25 m x 3.00 m (82' x 9' 10")



Technical support

- Quick answers to your questions relating to building physics
- Engineers from pro clima's Application Technology department can help you with their specialist knowledge
- Evaluation of structures and designs
- Advice on applications and use of systems and products
- Evaluation and approval of structures and components

Component tests and building physics assessments

Feel free to contact us with your questions on the moisture-related evaluation of components. We can check and evaluate your building components – including flat-roof structures with complex building physics behaviour – and provide reassurance in terms of your liability as an advisor.

- Quick, free-of-charge evaluation of the moisture-related behaviour of
- Greater reassurance and reduced liability for your advice services
- V Testing and evaluation with building physics software from the Fraunh
- ✓ Walls, floors / ceilings, pitched roofs
- Also for structures with complex building physics behaviour, e.g. flat ro

Contact us at: support@proclima.com





Quick answers relating to building physics, construction, systems or products. Our engineers from the field of Timber and General Construction can help you quickly and simply in an expert manner and help you find solutions for costeffective, reliable constructions that will create healthy living environments.

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components		
nofer Institute f	or Building Physics	
oofs		
nd recommended		A second



The pro clima database of CAD detail features provides you with a range of suggested solutions for planning and implementing your construction projects. Drawings showing how to achieve airtightness and windtightness at detail features are available to be downloaded for free in the form of DWG files, DXF files or PDF files. The drawings are grouped by construction type (timber frame and solid timber construction) and by the type of details – for example: base joints, component transitions, pitched roofs, flat roofs, windows and penetrations. A number of variants are available for many of the construction situations.

Timber Frame Construction detail features



Solid Timber Construction detail features



Service /// Detailed CAD drawings



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The pro clima core system consists of just these few products. With these products, you will have a reliable solution available to you for almost all your construction needs. And if you have to contend with special requirements, you can always make use of pro clima's full range.

system-warranty comprehensive · transparent · fail proclima.com/service/system-warranty



pro clima /// Mini-max principle



You can depend on us - pro clima warranty

You can count on the quality, durability and reliability of the pro clima system. In the unlikely event of problems, we will support you with our comprehensive, transparent and fair warranty:

- Comprehensive support if damage should occur
- **Warranty period within the pro clima system is twice as long as the statutory requirement**
- Including removal, disposal, replacement materials and new installation

We provide the following warranties for the pro clima airtightness system and for individual pro clima construction products in combination with all approved thermal insulation materials and for the SOLITEX system for pitched roofs and external walls:



10-year warranty

... if products are installed solely in combination with pro clima standard products, insofar as products are available within the pro clima system for the relevant application.

6-year warranty

... if the products are installed in combination with products from third parties.

The benefits for you:

- ✓ Exact coordination of products with one another and with the relevant subsurfaces.
- Selection of bonding products is easy within the pro clima range.
- ✔ 95% of pro clima products are installed on the building site within three months of being supplied by traders.
- ✔ Warranty claims arising from purchase contracts for construction materials and building components generally expire after five years.
- ✓ pro clima offers a system warranty of up to 10 years, which means you can really depend on us!



The complete scope of this warranty can be found here: proclima.com/products/system-warranty





Aparthotel built to Passive House standards, Vitoria-Gasteiz, Spain

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ar of construction:	2023
chitects:	A54 Arquitectos
ilding type:	Hotel
velop <mark>er:</mark>	Kategora
oducts used:	INTELLO PLUS, TESCON VANA



pro clima Project gallery

From innovative passive house designs in Sweden to the conversion of an old barn into a craft brewery in Canada or circular timber construction methods in Japan – all around the world, architects and project planners are incorporating pro clima solutions into their mould-breaking designs

Examples: Kowhai Cabin in Ohakune, New Zealand





Waterside passive house in Greenport, Long Island, USA



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National Library of Australia, Canberra



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pro clima is a pioneer in intelligent airtightness. We are active all around the world, supplying complete sealing systems for interior and exterior use - with intelligent membranes, solutions for connections, and a full range of associated services.

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