

## Installation steps



### 1. Pull the grommet over the pipe

Pull the grommet over the open end of the pipe.



### 2. Position the grommet

Hold the grommet using the EPDM sealing ring, slide the grommet along the pipe using moderate force and position it on the wall.



### 3. Stick to the subsurface

Gradually remove the release film and stick the grommet to the subsurface with no folds or creases. Wood fibre should be treated with TESCON PRIMER.



### 4. Rub to secure the adhesive bond

Rub the adhesive bond evenly and firmly into place. This step can be carried out in a manner that is kinder to your hands by using the pro clima PRESSFIX application tool.



### 5. Plaster over the grommet

Plaster over the entire surface of the grommet using suitable plastering systems.

## Substrates

Clean subsurfaces before sticking. Adhesion to frozen surfaces is not possible. There must be no water-repellent substances (e.g. grease or silicone) on materials to be bonded. Subsurfaces must be sufficiently dry and stable.

Permanent adhesion is achieved on stable mineral subsurfaces such as masonry, concrete or plaster. If the grommet is stuck to a thermal insulation composite system made of wood-fibre insulating material, for example, pre-treatment with TESCON PRIMER is necessary. In the case of rain or other wetting, the contour of ROFLEX SOLIDO may become visible due to its different water absorption/drying behaviour. Concrete or plaster subsurfaces must not be sandy or crumbling.

The best results in terms of structural stability are achieved on high-quality subsurfaces. It is your responsibility to check the suitability of the subsurface; adhesion tests are recommended in certain cases. Pre-treatment with TESCON PRIMER is recommended in the case of subsurfaces with insufficient stability.

## General conditions

The bonds should not be subjected to tensile strain. Rub the adhesive tapes firmly to secure the adhesive bonds. Ensure that there is sufficient resistance pressure.

When plastering, please observe the recommendations of the plaster manufacturer for non-absorbent substraces. A bonding course may be necessary. Ventilate continuously and systematically to prevent build-up of excessive humidity; use a dryer if necessary.

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The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about installation and design details is available in the pro clima planning documentation. If you have any questions, please contact [pro clima Technical Support](<https://proclima.com/service/technical-support>).

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