



## Technical data

	Substance
Backing	special PP fleece
Adhesive	waterproof SOLID adhesive
Release film	siliconized paper

Attribute	Regulation	Value
Colour		dark blue
Exposure time		6 months
Bonding requirement, non-aged/aged	DIN 4108-11	passed
Can be plastered over		yes
Application temperature		above -10 °C ; 14 °F
Temperature resistance		permanent -40 °C to 90 °C ; -40 °F to 194 °F
Storage		cool and dry

## Area of application

Inside: Airtight bonding of vapour check and airtightness membrane as well as airtight wood-based panels.

Outside: Airtight bonding of roof-mounted vapour check and refurbishment vapour check and airtightness membrane. Windproofing of sarking membrane, roof lining membrane and wall lining membrane (e.g. pro clima SOLITEX). Wind-proof bonding of wood-based panels used as sarking boards.

All bonding, indoor and outdoor, can be between the same material as well as with adjacent structural components with a smooth, non-mineral surface (e.g. pipe penetrations, roof windows).

## Advantages

- ✓ All-round adhesive tape for internal and external use, 6 months of outdoor exposure
- ✓ Easy to tear off by hand with the soft fleece backing
- ✓ Can be plastered over
- ✓ Test winner in April 2012 with the German product-testing foundation »Stiftung Warentest«
- ✓ Construction in adherence with standards: for airtight bonding in accordance with DIN 4108-7, SIA 180 and RT 2012
- ✓ Excellent values in the hazardous substance test, has been tested according to the ISO 16000 evaluation scheme

## Substrates

Before adhesion is carried out, subsurfaces should be brushed off, wiped clean with a cloth or cleaned using compressed air. Adhesion to frozen surfaces is not possible. There must be no water-repellent substances (e.g. grease or silicone) on materials to be bonded. Subsurfaces must be sufficiently dry and stable.

Permanent adhesion is achieved on all pro clima interior and exterior membranes, other vapour retarder and airtight membranes (e.g. those made of PE, PA, PP and aluminium) as well as other underlay/sarking and wall lining membranes (e.g. those made of PP and PET).

Bonding and joints are possible on planed and painted wood, hard plastics and metal (e.g. pipes, windows etc.), hard wood-based panels (chipboard, OSB, plywood, MDF and wood fibre underlay panels).

Pretreatment with TESCO PRIMER is required in the case of adhesion to wood-fibre underlay panels and smooth mineral subsurfaces. Concrete or plaster subsurfaces must not be sandy or crumbling.

The best results in terms of structural stability are achieved on high-quality subsurfaces.

It is your responsibility to check the suitability of the subsurface; adhesion tests are recommended in certain cases.

Pretreatment with TESCO PRIMER is recommended in the case of subsurfaces with insufficient stability.

## General conditions

The bonds should not be subjected to tensile strain.

Once membranes have been stuck, the weight of the insulation material must be supported by laths. Adhesion should be supported by additional laths, if necessary.

Press firmly to secure the adhesive tapes in place. Ensure that there is sufficient resistance pressure. Windproof, airtight or rainproof bonding can only be achieved on vapour retarders or underlay/sarking/facade membranes that have been laid without folds or creases. Ventilate continuously and systematically to prevent build-up of excessive humidity; use a dryer if necessary.

The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about the application and construction can be found in the pro clima planning documentation. For queries please call the pro clima technical hotline on +49 (0)6202 278245.

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\*Information sur le niveau d'émission de substances volatiles dans l'air intérieur, présentant un risque de toxicité par inhalation, sur une échelle de classe allant de A+ (très faibles émissions) à C (fortes émissions)



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