



### Technical data

Material		
Main component	Acrylic copolymer, solvent-free	
Property	Regulation	Value
Colour	White	
Installation temperature	-10 °C to 45 °C ; 14 °F to 113 °F	
Temperature resistance	Permanent -40 °C to 90 °C ; -40 °F to 194 °F	
Storage	Protect from frost, cool and dry	

### Areas of application

For preparation and stabilisation of substraces for subsequent application of pro clima adhesive tapes such as TESCO VANA, TESCO PROTECT and sealing tapes in the EXTOSAL series. Suitable for wood, wood-fibre boards, masonry, roofs, walls and ground slabs.

#### Coverage

Delivery form	Content	Application width	Coverage
Tin	0.75 l (25.4 US fl oz)	60 mm (2 3/8")	~60 m; 65 yd
		75 mm (3")	~45 m; 49 yd
		150 mm (6")	~22 m; 24 yd
Tin	2.5 l (84.5 US fl oz)	60 mm (2 3/8")	~185 m; 200 yd
		75 mm (3")	~150 m; 164 yd
		150 mm (6")	~75 m; 82 yd
Dispenser bottle	1 l (33.8 US fl oz)	60 mm (2 3/8")	~75 m; 82 yd
		75 mm (3")	~60 m; 65 yd
		150 mm (6")	~30 m; 33 yd

The quantity used may vary depending on the substrate and application method.

### Supply forms

Art. no.	GTIN	Contents	Weight	Sales unit	Container
11427	4026639114273	0.75 l	1 kg	6	540
11449	4026639114495	1 l	1.13 kg	6	504
11430	4026639114303	2.5 l	3 kg	4	160

### Advantages

- ✓ Secure bonds: penetrates deep and strengthens dusty substraces or substraces with insufficient stability
- ✓ Saves time: no drying time is necessary on absorbent substraces
- ✓ More flexible work: use on dry and slightly moist substraces
- ✓ Can be applied and spread with just one hand using the application bottle
- ✓ Can be used at any time of the year: can also be applied during frosty conditions
- ✓ Excellent values in hazardous substance testing, has been tested according to the ISO 16000 evaluation scheme, solvent-free

### Substraces

Before primer is applied, clean the substraces. Frozen and soaked substraces are not suitable for the application of primer. There must be no water-repellent substances (e.g. grease or silicone) on the substrace.

All mineral surfaces (e.g. plaster or concrete) and (used) timber substraces can be pre-treated. It is also possible to strengthen porous materials such as wood-fibre underlay panels.

Permeable absorbent substraces (e.g. wood-fibre underlay panels) may be slightly moist. In this case, the adhesive tape to be used can be stuck directly onto primer that is still wet. The product achieves its final level of strength only when it has dried. It may be advisable to use covers to protect the area that has been treated. Primer that has not yet fully dried must be protected against the effects of the weather. The amount of primer to be applied depends on the absorbency of the substrace; it is your responsibility to determine this.

If butyl rubber tapes (e.g. EXOSEAL range) that hinder diffusion are stuck onto relatively well-sealed, non-absorbent substraces (e.g. concrete), the primer must first be allowed to fully dry before the adhesive tape is put in place.

Only ORCON CLASSIC or ORCON MULTIBOND can be used when applying primer for adhesive sealants. The primer and ORCON CLASSIC must be fully dried (1-2 days) before the membrane material is stuck in place (dry process).

## General conditions

Shake or stir the can well before use. One litre of primer can be used to treat an area of about 4.5 m<sup>2</sup> (48 ft<sup>2</sup>).

Tested for hazardous substances according to



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The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about installation and design details is available in the pro clima planning documentation. If you have any questions, please contact [pro clima Technical Support](<https://proclima.com/service/technical-support>).

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