TESCON INVIS®

Black all-round adhesive tape for interior and exterior use

Technical data

	Material
Backing	Special PP fleece
Adhesive	Water-resistant SOLID adhesive
Release film	Silicone-coated paper

Property	Regulation	Value
Colour		Black
Outdoor exposure		6 months
Bond durability, non-aged/aged	EN 17990	Passed
Can be plastered over		Yes
Application temperature		Above -10 °C ; 14 °F
Temperature resistance, permanent		-50 °C to 90 °C ; -60 °F to 194 °F
Storage		Cool and dry

Areas of application

Exterior use: Creation of windproof seals for breather membranes (weather-resistive barriers, WRBs) from the SOLITEX FRONTA series and for roofing underlays. Windproof sealing of wood-based panels as underlays. Airtight taping of externally installed or retrofit vapour control and airtight membranes.

Interior use: Airtight taping of vapour control and airtight membranes and of airtight wood-based panels.

All taped joints, indoor and outdoor, can be implemented between similar components or else with adjacent structural elements with a smooth, non-mineral surface (e.g. pipe penetrations, roof windows).

Supply forms

Art. no.	Length	Width	Release film splits	Weight	Sales unit	Container	GTIN
1AR02072	30 m	60 mm	No split	0.7 kg	20	480	4026639220721
1AR02784	30 m	100 mm	50 | 50 mm (2"|2")	1.27 kg	2	288	4026639227843
1AR02628	30 m	150 mm	75 | 75 mm (3"|3")	1.9 kg	2	192	4026639226280

Advantages

- ✔ Adheres reliably, even if moisture is present: water-resistant SOLID adhesive
- ✔ Becomes practically invisible: discreet black backing fleece not visible behind open-jointed cladding
- ✔ Adheres in a permanent, reliable manner: UV-stable behind open-jointed cladding
- ✔ Flexible on-site work sequencing: 6 months of outdoor exposure
- ✔ Easy to work with: very malleable fleece backing that can be torn by hand
- ✔ Subsequent work can be started quickly: fleece backing can be plastered over directly
- ✔ Standards-compliant construction: for airtight sealing in accordance with DIN 4108-7, SIA 180 and RE 2020
- ✔ Excellent values in hazardous substance testing, has been tested according to the ISO 16000 evaluation scheme

Substrates

Clean subsurfaces before applying tape. Adhesion is not possible on frozen surfaces. There must be no water-repellent substances (e.g. grease or silicone) on surfaces where adhesives are to be applied. Subsurfaces must be sufficiently dry and stable; if necessary, subsurfaces should be stabilised or renewed.

Permanent adhesion is achieved on all pro clima internal and external membranes, on other vapour control and airtight membranes (e.g. those made of PE, PA, PP and aluminium) and on other underlay and breather (WRB) membranes (e.g. those made of PP and PET).

Adhesion and taped connections are possible with planed and painted wood, hard plastics and metal (e.g. pipes, windows etc.), rigid foam insulation materials that can be plastered over, and hard wood-based panels (chipboard, OSB, plywood, MDF and wood-fibre underlay panels).

Pre-treatment with TESCON PRIMER is required in the case of adhesion to wood-fibre underlay panels or on smooth, mineral subsurfaces. It may be necessary to apply a bead of adhesive sealant – e.g. ORCON F – underneath the tape to achieve reliable seals on rougher surfaces.

The best results in terms of reliability are achieved on high-quality subsurfaces. Particular care is necessary when working with older or multi-layer subsurfaces. It is your responsibility to check the suitability of the subsurface; adhesion tests may be necessary in certain cases. Pre-treatment of the subsurface with TESCON PRIMER will improve the adhesive bond.

General conditions

Taped joints must not be subjected to tensile forces. Once membranes have been taped, the weight of the insulation material must be supported by laths. Adhesion should be supported by additional laths, if necessary. Rub the adhesive tapes firmly to secure the adhesive bonds. Ensure that there is sufficient resistance pressure.

Windproof, airtight or rainproof sealing can only be achieved on vapour control or underlay/facade membranes that have been installed without folds or creases. Ventilate continuously and systematically to prevent the build-up of excessive humidity; use a dryer if necessary. When plastering, please observe the recommendations of the plaster manufacturer for non-absorbent subsurfaces. A bonding course may be necessary.

The applications and conditions described here are based on current research findings and practical experience. We reserve the right to change the recommended application designs and installation methods and to develop and thus change the properties and quality of individual products. We would be glad to inform you about the current state of engineering knowledge at the time that your installation is carried out.

The planning documentation that is available from pro clima provides further information about installation methods and design details. If you have questions, please contact pro clima Technical Support in Germany at +49 6202 278245.

MOLL
bauökologische Produkte GmbH
Rheintalstraße 35 - 43
68723 Schwetzingen
Germany
Phone: +49 6202 2782 0
eMail: info@proclima.com