

SOLITEX MENTO 1000

Light-weight roofing underlay



Technical data

		Material
Protective and covering fleece		Polypropylene microfibre
Membrane		Monolithic TEEE
Property	Regulation	Value
Colour		anthracite
Surface weight	EN 1849-2	115 g/m ² ; 0.38 oz/ft ²
Thickness	EN 1849-2	0.40 mm ; 16 mils
Water vapour resistance factor μ	EN ISO 12572	125
sd value	EN ISO 12572	0.05 m
g value		0.25 MN-s/g
Vapour permeance	ASTM E96	38 perms
Surface burning characteristics	ASTM E96	Class A (Flame Spread 0; Smoke Developed 85)
Fire rating	EN 13501-1	E
Fire class/Surface burning characteristics	ASTM E84	Class A
Outdoor exposure		3 months
Watertight joints with 'connect' adhesive strips or TESCON VANA tape	EN 13859-1	W1
Sarking membrane/roof lining membrane	ZVDH-Produktdatenblatt	USB-A / UDB-B
Temporary roof covering; suitable as ...	ZVDH	yes
Water column	EN ISO 811	10 000 mm ; 32' 10"
Watertightness, non-aged/aged*	EN 13859-1	W1 / W1
Tensile strength MD/CD	EN 13859-1 (A)	220 N/5 cm / 170 N/5 cm ; 25 lb/in / 19 lb/in
Tensile strength MD/CD, aged*	EN 13859-1 (A)	185 N/5 cm / 160 N/5 cm ; 21 lb/in / 18 lb/in
Elongation MD/CD	EN 13859-1 (A)	60 % / 70 %
Elongation MD/CD, aged*	EN 13859-1 (A)	40 % / 50 %
Nail tear resistance MD/CD	EN 13859-1 (B)	130 N / 135 N ; 29 lbf / 30 lbf
*) Durability after artificial ageing	EN 1297 / EN 1296	passed
Flexibility at low temperature	EN 1109	-40 °C ; -40 °F
Temperature resistance	EN 1109, EN 1296, EN 1297	permanent -40 °C to 100 °C ; -40 °F to 212 °F
Thermal conductivity		0.04 W/(m·K) ; 0.3 BTU-in/(h·ft ² ·°F)
CE labelling	EN 13859-1	yes
NBC part 9.27.3.2	CAN/CGBS 51.32	passed

Areas of application

For use as permeable roofing underlay on roof decking, MDF and wood-fibre underlay panels, and over all mat or panel-shaped thermal insulation materials.

Supply forms

Art. no.	GTIN	Length	Width	Contents	Weight	Sales unit	Container
11447	4026639114471	50 m	1.5 m	75 m ²	9 kg	1	30

The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about installation and design details is available in the pro clima planning documentation. If you have any questions, please contact [pro clima Technical Support](<https://proclima.com/service/technical-support>).

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Art. no.	GTIN	Length	Width	Contents	Weight	Sales unit	Container
12263	4026639122636	50 m	3 m	150 m ²	18 kg	1	30

Advantages

- ✓ Up to 3 months of outdoor exposure
- ✓ Ensures reliable building components: highly diffusion-open and maximum protection against driving rain
- ✓ Dry building components: pore-free TEEE functional membrane actively transports moisture to the outside
- ✓ Permanent protection thanks to the high resistance to ageing and heat of the TEEE membrane
- ✓ Reliable during the construction phase: suitable as a temporary covering during the construction period

General conditions

SOLITEX MENTO membranes are to be installed with the printed side facing the installation technician. The membranes are to be installed as a roofing underlay or sarking membrane horizontally (parallel to the eave) in a taut manner with no sagging. Ensure that the subsurface is even when installing the membrane as a roofing underlay membrane. When the membrane is used as a sarking membrane, the rafter spacing is limited to 100 cm (3 ft).

Fasteners may not be applied in areas where water runs off in a collected manner (e.g. in roof valleys).

Ridge ventilation should be provided in the case of non-insulated attics that have not been converted. To do so, install the SOLITEX membrane in such a way that it stops 5 cm (2") before the ridge. In addition, permanent ventilation fittings should be provided in the unconverted attic. The membrane should be protected against the long-term impacts of UV radiation (e.g. by darkening windows).

The SOLITEX MENTO 1000 roofing underlay can be used as temporary covering for up to 3 months to protect the building structure during the construction phase in accordance with the regulations of the Central Association of the German Roofing Trade (ZVDH); in this case, the roof pitch must be at least 14° (approx. 3:12). Other national regulations may vary. The system components TESCON NAIDECK nail sealing tape, ORCON F joint adhesive and TESCON VANA are to be used for bonding of overlaps and joints. The connect variant has two self-adhesive zones for reliable exterior sealing. The specifications of the applicable national regulations are to be taken into account when carrying out installation and adhesion.

Under the regulations of the German Roofing Trade, these membranes are suitable as 'sarking membranes' for covering a roof with roof tiles and roof stones with simple overlapping as an additional measure for rain protection. When used as an 'underlay membrane' with simple overlapping on timber cladding, SOLITEX MENTO membranes are also suitable as an additional measure for rain protection in the case of more demanding requirements.

Tested for hazardous substances according to



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