

DUPLEX

Double-sided adhesive tape for interior and exterior use



Technical data

Material		
Adhesive	Special acrylate adhesive	
Release film	Silicone-coated PE film	
Reinforcement	Plastic	

Property	Regulation	Value
Colour		Transparent
Bond durability, non-aged/aged	DIN 4108-11	Passed
Installation temperature		Above -10 °C ; 14 °F
Temperature resistance		Permanent -40 °C to 90 °C ; -40 °F to 194 °F
Storage		Cool and dry

Areas of application

Exterior use: Moisture-resistant sticking of overlaps between underlay and breather (WRB) membranes and of on-roof vapour control and airtight membranes onto hard surfaces.

Interior use: Fixing vapour control and airtight membranes onto metal structures. Also for joints to windows, for example.

Supply forms

Art. no.	GTIN	Length	Width	Weight	Sales unit	Container
1AR03071	4026639230713	80 m	25 mm	0.66 kg	10	1200
1AR02983	4026639229830	80 m	40 mm	1.02 kg	6	720

Advantages

- ✓ Good component reliability thanks to permanently sealed adhesive joints
- ✓ Construction in adherence with standards: for airtight sealing in accordance with DIN 4108-7, SIA 180 and RE 2020
- ✓ Excellent values in hazardous substance testing, has been tested according to the ISO 16000 evaluation scheme

Substrates

Clean subsurfaces before applying tape. Adhesion is not possible on frozen surfaces. There must be no water-repellent substances (e.g. grease or silicone) on surfaces where adhesives are to be applied. Subsurfaces must be sufficiently dry and stable.

Permanent adhesion is achieved on all pro clima interior and exterior membranes, on other vapour control and airtight membranes (e.g. those made of PE, PA, PP and aluminium) and on other underlay and breather (WRB) membranes (e.g. those made of PP and PET). Adhesive bonds are possible with planed and painted wood, hard plastics and metal (e.g. pipes, windows etc.) and hard wood-based panels (chipboard, OSB and plywood panels).

The best results in terms of reliability are achieved on high-quality subsurfaces. It is your responsibility to check the suitability of the subsurface; adhesion tests may be necessary. Pre-treatment with TESCON PRIMER is recommended in the case of subsurfaces that have insufficient stability.

General conditions

Stuck joints must not be subjected to tensile forces. Rub the adhesive tapes firmly to secure the adhesive bonds. Ensure that there is sufficient resistance pressure. Windproof, airtight or rainproof sealing can only be achieved on vapour control or underlay/facade membranes that have been installed without folds or creases. Ventilate continuously and systematically to prevent build-up of excessive humidity; use a dryer if necessary.

Tested for hazardous substances according to



The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about installation and design details is available in the pro clima planning documentation. If you have any questions, please contact [pro clima Technical Support](<https://proclima.com/service/technical-support>).

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